



P.O. Box 1719
 Corona, CA 92878
 Support: 877-512-8111
 www.afefilters.com

Intake Kit Installation Instructions: 2001-2005 BMW X5 L6.

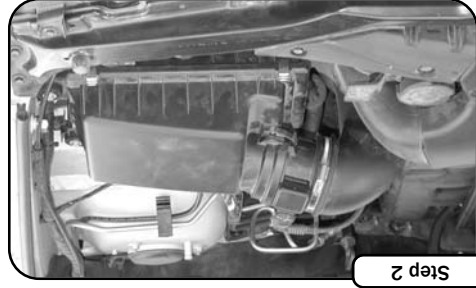
Kit Part #	54-10691
Make:	BMW
Model:	X5
Engine:	6 Cyl. L6
Year:	2001-2005
Note: Please confirm Parts List and read all instructions steps before proceeding with actual installation.	

Tools Required	5/16" nut driver Flathead screwdriver
Part List:	1 Air filter part # 24-35507 1 Housing powder coat black wrinkle part 1 Coupling straight 3.5" x 2" 2 Clamps #056 (3 1/16" - 4) 30 Trim seal 7/16" bulb



Step 1

Complete kit with parts.



Step 2

Complete stock intake.



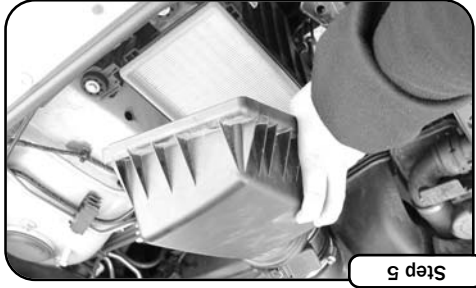
Step 3

Disconnect negative post from battery terminal. Unclip the (2) spring clips that secure the MAF sensor to the air box.



Step 4

Unclip the (4) spring clips located around the air box by pulling back on the clip



Step 5

Separate the top portion of the air box from the MAF sensor by pulling straight up and out.



Step 6

Insert the new AFE air filter housing into the lower portion of the OEM air box. Make sure the housing is placed inside the groove of the OEM box. Fasten the (4) spring clips into the new housing



Step 7

Place the rubber coupler between the MAF sensor and the intake pipe and slip the (2) #56 hose clamps over the connection and tighten the hose clamps.



Step 8

Install the pre-oiled filter in the housing and tighten down clamp. DO-NOT use any oil or grease. Install the housing trim seal around the sides of the housing.



Step 9

Your installation is now complete. Make sure all hoses and clamps are tight and that all electrical connections are secure. Check and retighten connections and filter after a few hours of operation. Close hood slowly to verify hood clearance